



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	827653	PISTON KIT	8	(STANDARD)	
1	737	827654	PISTON KIT (.030 O.S.)	8		
2	39	827651	RING SET-Piston	8	(STANDARD)	
2	39	850447	RING SET-Piston (.030 O.S.)	8		
3	23	818473	BEARING SET	1	(STANDARD)	
3	23	818474	BEARING SET (.001 U.S.)	AR		5
3	23	818475	BEARING SET (.002 U.S.)	AR		5
3	23	818476	BEARING SET (.010 U.S.)	AR		5
3	23	818477	BEARING SET (.020 U.S.)	AR		5
4	17	35312	PIN-Dowel (.250)	1		
5	26	811554	SEAL-OIL	1		1
6	230	811561	FLYWHEEL	1		
7	230	811563	FLYWHEEL (GEN V Driveline)	1		
8	10	49845	SCREW (.437-20 x 1.00)	6		
9		18311A17	COUPLING ASSEMBLY-Engine	1		
10	10	14883	SCREW (.375-16 x 1.125)	6		
11	12	20572	WASHER	6		
12	22	49099	FITTING-Grease	2		
13	614	9641	CONNECTING ROD ASSEMBLY	8		
14	10	19234	SCREW-Conn Rod Cap	16		
15	11	58056	NUT-Conn Rod Cap Screw	16		
16	23	85726	BEARING SET	8	(STANDARD)	
16	23	85727	BEARING SET (.001 U.S.)	AR		5
16	23	85728	BEARING SET (.002 U.S.)	AR		5
16	23	85691	BEARING SET (.010 U.S.)	AR		5
16	23	85729	BEARING SET (.020 U.S.)	AR		5
17	429	811552	CRANKSHAFT	1		
18	28	811558	KEY-Crankshaft	2		
19	23	823108	BUSHING-Pilot-Crankshaft	1	(DRIVELINE MODELS ONLY)	
20	25	811528	O RING (#5 Bearing Cap Oil Hole)	1		1
-	27	818572A94	Gasket Set	-		